

Rajiv Gandhi Proudyogiki Vishwavidyalaya, Bhopal

Branch- Common to All Discipline

New Scheme Based On AICTE Flexible Curricula

BT301	Mathematics-III	3L-1T-0P	4 Credits
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OBJECTIVES: The objective of this course is to fulfill the needs of engineers to understand applications of Numerical Analysis, Transform Calculus and Statistical techniques in order to acquire mathematical knowledge and to solving wide range of practical problems appearing in different sections of science and engineering. More precisely, the objectives are:

- To introduce effective mathematical tools for the Numerical Solutions algebraic and transcendental equations.
- To enable young technocrats to acquire mathematical knowledge to understand Laplace transformation, Inverse Laplace transformation and Fourier Transform which are used in various branches of engineering.
- To acquaint the student with mathematical tools available in Statistics needed in various field of science and engineering.

Module 1: Numerical Methods – 1: (8 hours): Solution of polynomial and transcendental equations – Bisection method, Newton-Raphson method and Regula-Falsi method. Finite differences, Relation between operators, Interpolation using Newton's forward and backward difference formulae. Interpolation with unequal intervals: Newton's divided difference and Lagrange's formulae.

Module 2: Numerical Methods – 2: (6 hours): Numerical Differentiation, Numerical integration: Trapezoidal rule and Simpson's 1/3rd and 3/8 rules. Solution of Simultaneous Linear Algebraic Equations by Gauss's Elimination, Gauss's Jordan, Crout's methods, Jacobi's, Gauss-Seidal, and Relaxation method.,

Module 3: Numerical Methods – 3: (10 hours): Ordinary differential equations: Taylor's series, Euler and modified Euler's methods. RungeKutta method of fourth order for solving first and second order equations. Milne's and Adam's predictor-corrector methods. Partial differential equations: Finite difference solution two dimensional Laplace equation and Poission equation, Implicit and explicit methods for one dimensional heat equation (Bender-Schmidt and Crank-Nicholson methods), Finite difference explicit method for wave equation.

Module 4: Transform Calculus: (8 hours): Laplace Transform, Properties of Laplace Transform, Laplace transform of periodic functions. Finding inverse Laplace transform by different methods, convolution theorem. Evaluation of integrals by Laplace transform, solving ODEs by Laplace Transform method, Fourier transforms.

Module 5: Concept of Probability: (8 hours): Probability Mass function, Probability Density Function, Discrete Distribution: Binomial, Poisson's, Continuous Distribution: Normal Distribution, Exponential Distribution.

Textbooks/References:

1. P. Kandasamy, K. Thilagavathy, K. Gunavathi, Numerical Methods, S. Chand & Company, 2nd Edition, Reprint 2012.
2. S.S. Sastry, Introductory methods of numerical analysis, PHI, 4th Edition, 2005.
3. Erwin kreyszig, Advanced Engineering Mathematics, 9th Edition, John Wiley & Sons, 2006.
4. B.S. Grewal, Higher Engineering Mathematics, Khanna Publishers, 35th Edition, 2010.

5. N.P. Bali and Manish Goyal, A text book of Engineering Mathematics, Laxmi Publications, Reprint, 2010.
6. Veerarajan T., Engineering Mathematics, Tata McGraw-Hill, New Delhi, 2008.
7. P. G. Hoel, S. C. Port and C. J. Stone, Introduction to Probability Theory, Universal Book Stall, 2003 (Reprint).
8. S. Ross, A First Course in Probability, 6th Ed., Pearson Education India, 2002.
9. W. Feller, An Introduction to Probability Theory and its Applications, Vol. 1, 3rd Ed., Wiley, 1968. Statistics

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, III-Semester

ME302 Thermodynamics

Objectives: To develop ability and gain insight into the process of problem-solving, with emphasis on thermodynamics .Specially in following manner:

Apply conservation principles (mass and energy) to evaluate the performance of simple engineering systems and cycles, · Evaluate thermodynamic properties of simple homogeneous substances, · Analyze processes and cycles using the second law of thermodynamics to determine maximum efficiency and performance, · Discuss the physical relevance of the numerical values for the solutions to specific engineering problems and the physical relevance of the problems in general, and · Critically evaluate the validity of the numerical solutions for specific engineering problems.

Outcomes : At the completion of this course, students should be able to

1. find values of thermodynamic properties in tables;
2. draw thermodynamic processes on pressure-temperature, pressure-volume, or temperature-volume diagrams;
3. use compressibility charts;
4. calculate expansion or compression work in a closed system;
5. use conservation of mass to determine the change in mass of a system

Basic Concepts & Laws of Thermodynamics : Basic concepts: Property, Equilibrium, State, Process, Cycle, Zeroth law of thermodynamics, Heat and work transfer. First law of thermodynamics- first law applied to various systems steady flow process, limitations of first law of thermodynamics.

Second law of thermodynamics, heat engine, heat reservoir, Refrigerator, heat pump, Carnot's cycle, statements of second law Reversible and irreversible processes, consequence of second law, Clausius

Inequality , Entropy, T-S diagrams, Available & Unavailable energy Availability Concept .

Properties of Steam : Pure Substance, Phase, Phase-transformations, formation of steam, properties of steam, PVT surface, HS,TS,PV,PH,TV diagram, processes of vapor measurement of dryness fraction, Use of steam tables and Mollier chart.

Air standard cycles: Carnot, Otto, Diesel, Dual cycles and their comparison, Brayton cycle, Non reactive gas mixture, PVT relationship, mixture of ideal gases, properties of mixture of ideal gases, internal energy, Enthalpy and specific heat of gas mixtures.

Fuels & combustion : Actual & theoretical Combustion processes , Enthalpy of formation & enthalpy of reaction, first law analysis of reacting systems, Adiabatic flame temperature , Basic concept of Third Law of thermodynamics .

Steam Tables Mollier Charts & tables connected to reactive systems are allowed in Examination hall .

EVALUATION

Evaluation will be continuous an integral part of the class as well through external assessment.

References:

1. P.K.Nag; Engineering Thermodynamics; Mc Graw Hills Fifth Edition
- 2 Cengel Y; Thermodynamics; MC Graw Hills ,Eight Edition
- 3 Kross & Potter Thermodynamics for Engineers CENGAGE Learning
- 4 Moran, Shapiro ,Boettner Principles of Engineering Thermodynamics Wiley student edition
- 5 P Chattopadhyya , Engineering Thermodynamics Second Edition,OXFORD University Press
- 5 Zemansky Heat & Thermodynamics , Eight Edition , Mc Graw Hills India Education
6. Achuthan M; Engineering Thermodynamics by, PHI India.
- 7 R Yadav Applied Thermodynamics , Central Publishing house Allahabad

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

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Mechanical Engineering, III-Semester

ME303 Materials Technology

1. Solidification of metals , Crystallisation, Crystal and amorphous , different types of bonds in different metals, Crystallography. Stability and metastability of metals. Different mechanical properties of metals and other engineering materials like strength, hardness, elasticity, plasticity, Malleability, Ductility, Creep, Fatigue etc. Introduction to industrial metals, steels and prevailing manufacturing methods by manufacturers.
2. Cooling curves, Isomorphous, Utectic, Eutectoid , Eutectoid solid solution, Peritectic and other phase diagrams, Alloying , Characteristics of alloying elements, Iron – Carbon phase diagram, T-T-T diagrams, Types of Cast Iron. Types of Stainless Steels, Elastic, anelastic and Viscoelastic behaviour.
3. Heat treatment of metals, Based on phase diagram and T-T-T-Diagram the heat treatment of various metals, Bulk heat treatments, surface heat treatments,Case carburising, Types of Annealing, Normalising,Spheroidising, Phase Transformations like Parlite, Cementite, Austenite, Troostite,Bainite,Hard and soft Martensite etc. Laser hardening, Cyniding, Boriding, Nitriding, Flame hardening, Ion implantation, Etc. Heat treatment cycles. Metallographic studies, Optical Microscope, Electron Microscope.
4. Destructive and non-destructive testing methods, Tensile test, Compression test, shear test, bend test, Different types of Hardness tests, Impact tests, Fatigue tests, Hardenability test. Fracture analysis, NDT Methods. Different properties of Steels, Aluminium and it's alloys, Copper and it's alloys, Manganese and it's alloys, Chromium and it's alloys, Nickel and it's alloys.
5. Chemical Analysis of different alloying elements in commercial metals, C, Fe, Cr, Ni, Mn, Mg, S, P, Co, Mo, Etc. Different chemical reagents, Equipments , Volumetric and Gravimetric analysis, Spot test, Colorimetric methods, Optical and spectrophotometric analysis.

References :

1. V. Raghwan, Material Science
2. G.E.Dieter, Mechanical Metallurgy
3. P Chalmers, Physical Metallurgy
4. R. C.Rollason, Metallurgy for mechanical engineers

List of experiments :

1. Metallographic studies – Study of Optical microscope, Optically flat surface preparation, etching reagents, Grain size- ASME no., micro structures, Image analysis, Standard specimen,
2. Carbon, sulphur, Phosphorus determination, Strauhlin's apparatus, Eggert's Method in different samples.
3. Hardness and Hardenability test, Jeremy Cony test. Soft and hard Martensite.
4. Different heat treatment cycles using electric furnace [Programmable preferred], Annealing, Case carburising, Normalising, etc.
5. Gravimetric / Volumetric - chemical analysis of alloying elements like, Cr, Ni, Mn, Si etc.
6. Study of different instrumental method of analysis, spectrophotometers, Differential Scanning calorimeter,
7. Spot test for quick assessment of alloying elements like Mn, Cr, Ni, etc.
8. Experiments / study of Non Destructive Methods, Ultrasonic test, Magnetic particle inspection, Dye penetration test, Eddy current test, Radiography test.
9. Cupping test / formability test for sheet metal

New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, III-Semester

ME304 Strength of Material

Objectives :

To familiarize the students with the fundamentals of deformation, stresses, strains in structural elements.

Outcomes :

At the completion of this course, students should be able to

1. Know the concepts of stress and strain.
2. Analyze the beam of different cross sections for shear force, bending moment, slope and deflection.
3. Understand the concepts necessary to design the structural elements and pressure vessels.

Stress and strain: stresses in members of a structure, axial loading, normal stress, shear stress, analysis of simple structures, stepped rods, members in series and parallel: stress strain diagram, Hooke's law, stress due to temperature, Poisson's ratio, Bulk modulus, shear strain, relation among elastic constants, residual stress, fiber reinforced composite materials, strain energy under axial loads and stresses due to impact of falling weights. Transformation of stress and strain, principal stresses, normal and shear stress, Mohr's circle and its application to two and three dimensional analysis.

Bending: pure bending, symmetric member, deformation and stress, bending of composite sections, eccentric axial loading, shear force and BM diagram, relationship among load, shear and BM, shear stresses in beams, strain energy in bending, deflection of beams, equation of elastic curve, Macaulay's method and Area moment method for deflection of beams.

Torsion in shafts: Tensional stresses in a shafts, deformation in circular shaft, angle of twist, stepped and hollow transmission shafts.

Theories of failures: maximum normal stress & shear stress theory; maximum normal and shear strain energy theory; maximum distortion energy theory; application of theories to different materials and loading conditions.

Columns & struts : stability of structures, Euler's formula for columns with different end conditions, Rankine's formula.

EVALUATION

Evaluation will be continuous an integral part of the class as well through external assessment.

References:

1. Beer FP, Johnson Mechanics of Materials ,Sixth Edition ;Mc Graw Hills
2. Debabrata Nag & Abhijet Chanda :Strength of Materials : Wiley
3. Rattan; Strength of materials;Second Edition , Mc Graw Hills
4. Nash William; Schaum's Outline Series; forth Edition Strength of Materials;Mc Graw Hills
5. Singh Arbind K; Mechanics of Solids; PHI
6. Sadhu Singh; Strength of Materials; Khanna Pub.
7. R Subramannian , Strength of materials OXFORD University Press ,Third Edition .
8. S Ramamurthum , Strength of materials , Dhanpat Rai

List of experiments :

1. Standard tensile test on MS and CI test specimen with the help of UTM
2. Direct/ cross Shear test on MS and CI specimen
3. Transverse bending test on wooden beams to obtain modulus of rupture
4. Fatigue test
5. Brinell Hardness tests
6. Vicker hardness test
7. Izod/Charpy test
- 8 Rockwell Hardness test

New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, III-Semester

ME 305 Manufacturing Process

Objectives :

To make the students aware of different manufacturing processes like casting, metal forming, metal cutting and gear manufacturing.

Outcomes :

1. Concepts of casting Technology.
2. Mechanical working of metals.
- 3 Concepts of welding process
- 4 Concept of forging methods
- 5 Understanding press working .

Casting : Types of casting process .Molding and Foundry core sands and their properties, gating, runners, risers, solidification, defects and elimination, molding machines, centrifugal casting, dye casting, shell molding; Lost wax molding; continuous casting; cupola description and operation.

Welding: Types of welding ,Gas welding method, flames, gas cutting, Electric arc welding, AC and DC welding machines and their characteristics, flux, electrodes, submerged arc welding, TIG & MIG welding; pressure welding; electric resistance welding spot, seam and butt welding; Thermit chemical welding; brazing and soldering, welding defects & remedies .safety precautions .

Pattern Making: Types of patters, Pattern and pattern making, pattern allowances; pattern design considerations, core, core boxes .

Forging: types of forging operations Theory and application of forging processes description; , drop and horizontal forging machines .

Press working: Description and operation of processes, process of shearing, punching, piercing, blanking, trimming, perfecting, notching, lancing, embossing, coining, bending, forging and drawing; press, tool dies, auxiliary equipment, safety devices, stock feeders, scrap cutters, forces, pressure and power requirements .

Rolling: Types of Rolling operations ,General description of machines and process; rolling of structural section plates and sheets; hot and cold rolling techniques

Metal Machining : Basics of Lathe machines , operations & components ,working principle of Shaper & planner ,Introduction to milling ,grinding and drilling machines .

List of Experiments :

1. Study of tools used for various manufacturing processes , study includes application & live demonstration of hand and machine tools .
2. Hands on Exercise on Pattern Making
3. Performance on Metal Casting of Simple component
4. Performance on Welding of simple work piece (Example Arc and Resistance Welding)
5. Exercise Problems on Welding
6. Exercise problems on Casting
7. Study of forging machine & demonstration of various operations of forging .
8. Study of Hydraulic ,Pneumatic presses & demonstration of piercing, slitting, deep drawing operations on press machine .

EVALUATION

Evaluation will be continuous an integral part of the class as well through external assessment.

References:

1. Anderson and Tetro; Shop Theory; Mc Graw Hills
2. Kaushish JP; Manufacturing Processes; PHI Learning.
3. Kalpakjian Producting Engineering PEARSON Education
4. Chapman; Workshop Technology
5. Philip F Ostwald ; Manufacturing Process & systems : John Wiley
6. Raghuvanshi; Workshop Technology ; Dhanpat Rai.
7. Hajra Choudhary; Workshop Technology:, Vol I

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

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Mechanical Engineering, III-Semester

ME306 Thermal Engg Lab

1. To determine volumetric and isothermal efficiencies of a single stage compressor.
2. Study of two stage air compressor with intercooler.
3. To determine volumetric and isothermal efficiencies of a two stage compressor.
4. Study of different types of boilers and their classifications.
5. Study of different types of high pressure boilers.
6. To determine the performance of boiler.
7. Temperature measurements, Pyrometers and thermography.
8. Thermocouples, Temperature sensors, study and calibration.
9. Study and experiments on ORSAT apparatus.
10. Experiments on calorific value of different fuels and analysis of exhaust gases.

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ES401	Energy & Environmental Engineering	3L-1T-0P	4 Credits
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The objective of this Course is to provide *an introduction to energy systems and renewable energy resources, with a scientific examination of the energy field and an emphasis on alternative energy sources and their technology and application.*

Module 1: Introduction to Energy Science:

Introduction to energy systems and resources; Introduction to Energy, sustainability & the environment; Overview of energy systems, sources, transformations, efficiency, and storage; Fossil fuels (coal, oil, oil-bearing shale and sands, coal gasification) - past, present & future, Remedies & alternatives for fossil fuels - biomass, wind, solar, nuclear, wave, tidal and hydrogen; Sustainability and environmental trade-offs of different energy systems; possibilities for energy storage or regeneration (Ex. Pumped storage hydro power projects, superconductor-based energy storages, high efficiency batteries)

Module2: Ecosystems

- Concept of an ecosystem; Structure and function of an ecosystem; Producers, consumers and decomposers; Energy flow in the ecosystem; Ecological succession; Food chains, food webs and ecological pyramids; Introduction, types, characteristic features, structure and function of the following ecosystem (a.)Forest ecosystem (b) Grassland ecosystem (c) Desert ecosystem (d) Aquatic ecosystems (ponds, streams, lakes, rivers, oceans, estuaries)

Module 3: Biodiversity and its conservation

- Introduction – Definition: genetic, species and ecosystem diversity; Bio-geographical classification of India; Value of biodiversity: consumptive use, productive use, social, ethical, aesthetic and option values; Biodiversity at global, National and local levels; India as a mega-diversity nation; Hot-spots of biodiversity; Threats to biodiversity: habitat loss, poaching of wildlife, man-wildlife conflicts; Endangered and endemic species of India; Conservation of biodiversity: In-situ and Ex-situ conservation of biodiversity.

Module 4: Environmental Pollution

- Definition, Cause, effects and control measures of Air pollution, Water pollution, Soil pollution, Marine pollution, Noise pollution, Thermal pollution, Nuclear hazards; Solid waste Management: Causes, effects and control measures of urban and industrial wastes; Role of an individual in prevention of pollution; Pollution case studies; Disaster management: floods, earthquake, cyclone and landslides.

Module 5: Social Issues and the Environment

- From Unsustainable to Sustainable development; Urban problems related to energy; Water conservation, rain water harvesting, watershed management; Resettlement and rehabilitation of people; its problems and concerns. Case Studies

Environmental ethics: Issues and possible solutions. Climate change, global warming, acid rain, ozone layer depletion, nuclear accidents and holocaust. Case Studies Wasteland reclamation; Consumerism and waste products; Environment Protection Act; Air (Prevention and Control of Pollution) Act; Water (Prevention and control of Pollution) Act; Wildlife Protection Act; Forest Conservation Act; Issues involved in enforcement of environmental legislation; Public awareness.

Module 6: Field work

- Visit to a local area to document environmental assets- river/forest/grassland/hill/mountain
- Visit to a local polluted site-Urban/Rural/Industrial/Agricultural
- Study of common plants, insects, birds.
- Study of simple ecosystems-pond, river, hill slopes, etc.

REFERENCE

1. Brunner R.C., 1989, Hazardous Waste Incineration, McGraw Hill Inc.
2. Clark R.S., Marine Pollution, Clarendon Press Oxford (TB).
3. Cunningham, W.P. Cooper, T.H. Gorhani, E & Hepworth, M.T. 2001, Environmental Encyclopedia, Jaico Publ. House, Mumbai,
4. De A.K., Environmental Chemistry, Wiley Eastern Ltd.
5. Trivedi R.K., Handbook of Environmental Laws, Rules Guidelines, Compliances and Standards', Vol I and II, Enviro Media (R)
6. Boyle, Godfrey, Bob Everett, and Janet Ramage (Eds.) (2004), Energy Systems and Sustainability: Power for a Sustainable Future. Oxford University Press.
7. Schaeffer, John (2007), Real Goods Solar Living Sourcebook: The Complete Guide to Renewable Energy Technologies and Sustainable Living, Gaia

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

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Mechanical Engineering, IV-Semester

ME402- INSTRUMENTATION & CONTROL

- [1] Introduction to instrument systems, classifications, functional elements of a measurement system, standards and calibration, static performance characteristics, measurement errors and uncertainties, analysis, sequential and random test, specifications of instrument static characteristics, data acquisition, reduction, data outlier detection,
- [2] Dynamic characteristics of the instruments, formulation of system equations, dynamic response, compensation, periodic input, harmonic signal non harmonic signal, Fourier transform, response to the transient input, response to random signal input, first and second order system compensation,
- [3] (a) Temperature measurements, thermometry based on thermal expansion, liquid in glass, bimetallic, electric resistance- thermometry, thermocouples, thermistors, detectors, (b) pressure and velocity measurements, barometer, manometer, dead weight tester, pressure gauges and transducers, dynamic measurements,(c) flow measurements, pressure differential meters, orifice meter, venturi meter, rota-meter,
- [4] strain gauges, strain and stress measurements, electrical circuits, compensations, motion force and torque measurements, displacement measurements, potentiometers, linear and rotary variable differential transformers, velocity measurements, electromagnetic technique, stroboscope, load cell, measurement of torque on rotating shaft, power estimation from rotating shaft.
- [5] Control systems, open loop and close loop control, mathematical modeling of dynamic systems – mechanical systems, electrical systems, fluid systems, thermal systems, transfer function, impulse response function, block diagrams of close loop systems, system modeling using software.

BOOKS:

- [1] Nakra B.C.Chaudhary K.K, Instrumentation measurement and analysisTata McGraw Hill, ISBN 0 07 451791 0
- [2] Richard S, Figiola & Donal E. Beasley, John Wiley, Theory and design of mechanical measurements.

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

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Mechanical Engineering, IV-Semester

ME403 -THEORY OF MACHINES

- [1] Introduction, kinematics and kinetics, mechanisms and machines, degree of freedom, types of motions, kinematic concept of links, basic terminology and definitions, joints and kinematic chains, inversions, absolute and relative motions, displacement, velocity and acceleration diagrams, different mechanisms and applications,
- [2] kinematic synthesis of linkages, dynamic motion analysis of mechanisms and machines, D'Alembert's principle, number synthesis, free body diagrams, kinematic and dynamic quantities and their relationships, analytical method and graphical method
- [3] Cams, introduction, classifications of cams and followers, nomenclature, analysis of cam and follower motion, analytical cam design with specific contours, pressure angle, radius and undercutting, motion constrains and program, critical path motion, torque on cam shaft
- [4] Power transmission, kinematics of belt- pulley, flat and v –belt, rope, condition of maximum power transmission, efficiency, friction, friction devices, pivot and collars, power screw, plate and cone clutch, brakes, classifications, block, band, internal and external, friction circle, friction axis,
- [5] Gears, laws of gearing, classification and basic terminology, tooth profiles, kinematic considerations, types of gears, spur, bevel, worm, helical, hypoid etc, gear trains, epicyclic, compound,, balancing- static and dynamic, in same/ different planes, Introduction to vibration, single degree of freedom.

BOOKS:

- [1] R.L.Norton,kinematics& dynamics of machinery,Tata McGraw Hill, ISBN13 978 0 07 014480 4
- [2] A.Ghosh & A.Malik, Theory of Mechanisms and Machines,EWP Pvt Ltd,ISB 81 85095 72 8

Tutorials:

- 1.Displacement diagrams of slider crank and other linkages, analytical and graphical
- 2 Velocity diagrams and acceleration diagrams
- 3 Diagrams of cam and followers for different applications
- 4 Gears and gear trains transmission diagrams, analytical and graphical applications
- 5 Solutions to problems of industrial application using software

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

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Mechanical Engineering, IV-Semester

ME404- FLUID MECHANICS

- [1] Introduction, fluid and the continuum, fluid properties, surface tension, bulk modulus and thermodynamic properties, Newton's laws of viscosity and its coefficients, Newtonian and non Newtonian fluids, hydrostatics and buoyancy, meta center and metacentric height, stability of floating bodies.
- [2] Fluid kinematics, Lagrangian and Eulerian method, description of fluid flow, stream line, path line and streak line, types of flow and types of motion, local and convective acceleration, continuity equation, potential flow, circulation, velocity potential, stream function, Laplace equation, flow nets.
- [3] Fluid dynamics, system and control volume, Reynold transport theorem, Euler's equation, Bernoulli's equation, momentum and moment of momentum equation, their applications, forces on immersed bodies, lift and drag, streamlined and bluff bodies, flow around circular cylinder and aerofoils.
- [4] Flow through pipes, Reynold number, laminar and turbulent flow, viscous flow through parallel plates and pipes, Navier Stoke's equation, pressure gradient, head loss in turbulent flow (Darcey's equation), friction factor, minor losses, hydraulic and energy gradient, pipe networks
- [5] Introduction to boundary layer theory, description of boundary layer, boundary layer parameters, Von Karman momentum equation, laminar and turbulent boundary conditions, boundary layer separation, compressible flow, Mach number, isentropic flow, stagnation properties, normal and oblique shocks, Fanno and Reyleigh lines, flow through nozzles,

BOOKS:

1. Massy B.S., Mechanics of fluid, Routledge Publication
2. Shames, Fluid Mechanics, Tata McGraw Hills

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, IV-Semester

ME405- MANUFACTURING TECHNOLOGY

- [1] Analysis of Machining processes, introduction, tool geometry, tool materials, wear characteristics, cutting forces, , cutting fluids, failure of cutting tools, broaching operation, types of broaching machines, design of broaching tools, centre less grinding, thread chaser, thread grinding boring, super finishing processes like honing, lapping, electro polishing and buffing
- [2] Gear machining, types of gears, elements of gears, different methods of gear production, gear cutting on milling machine, gear machining by generation method, principles of generation of surfaces – hobbing, shaping and basic rack cutting, gear finishing by shaving and gear grinding, tooth profile grinding, suitable gear treatments
- [3] Plastics, composition of plastic materials, moulding method- injection moulding, compression moulding, transfer moulding, extrusion moulding, calendaring, blow moulding, laminating and reinforcing, welding of plastics.
- [4] Unconventional machining processes, introduction, abrasive jet machining, ultrasonic machining, electrochemical machining, electro discharge machining, electron beam machining, laser beam machining, plasma arc machining, non destructive testing of machined surfaces and tools,
- [5] Extrusion, principles, hot and cold extrusion processes, tube extrusion, sawing, power hacksaw, band saw, circular saw, Introduction to numerical control machining, NC Machine tools, NC tooling ,part programming, functions, coordinate systems

BOOKS:

- [1] Ghosh A., Mallik A.K., Manufacturing science, EWP Pvt Ltd, ISBN 81 85095 85 X
- [2] R.K.Jain, Production Technology, Khanna Publishes, ISBN 81 7409 099 1
- [3] Campbell J.S., Principles of Manufacturing Materials and Processes.
- [4] CMTI Handbook
- [5] Rao P.N., Manufacturing Technology, Tata McGraw Hill

RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL

New Scheme Based On AICTE Flexible Curricula

Mechanical Engineering, IV-Semester

ME406- SOFTWARE LAB

- [1] . Role of computers in design and manufacture. Drawing soft ware, configuration, function and facilities, parametric representation, examples of drawings and systems
- [2] Surface modeling, curves and surface representation – composite surfaces, case studies in CAD, parametric representation analytic and synthetic curves, surface manipulation, design and engineering applications,
- [3] Current developments in CAD, feature based modeling,, design by feature,
- [4] Solid modeling, boundary representation, analytic solid modeling, constructive solid geometry, sweep representation, design and engineering applications,
- [5] Strategic plan of CAD system design and development, graphic exchange, features recovery, etc.

BOOKS:

1. Donald H, Paulin M, Computer graphics, Prentice Hall,
2. Ibrahim z., CAD/CAM, Theory and Practice, McGraw Hill,
3. Mc mohan C, Browne , CAD/ CAM Principles- practice and manufacturing management, Pearson Education AsiaLtd,